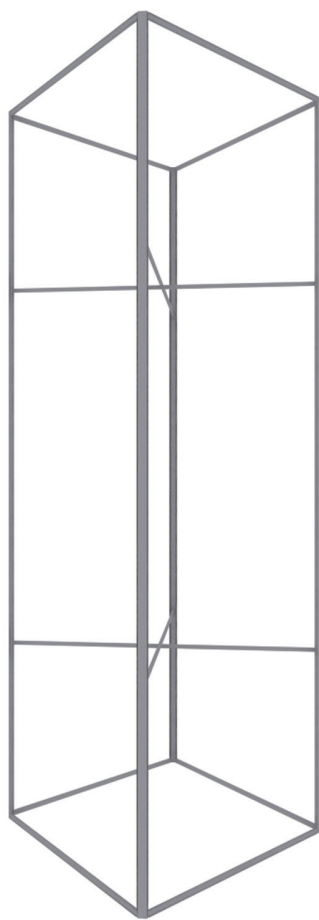


# BIG SKY TOWER 60D - 5FT X 16FT (NON-BACKLIT)

RESORT EXTRUSIONS

PRODUCT CODE: BIGSKYT60D5X16-FRM



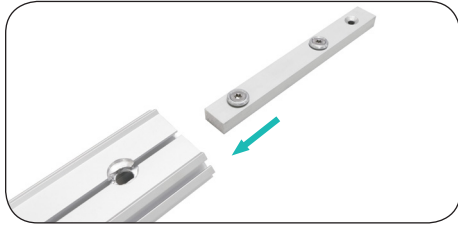
# BIG SKY TOWER 60D - 5FT X 16FT (NON-BACKLIT)

RESORT EXTRUSIONS

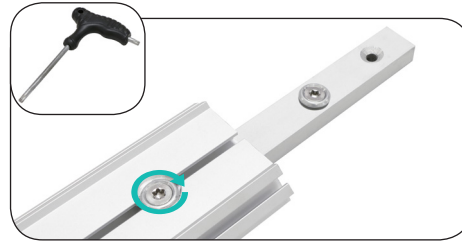
PRODUCT CODE: BIGSKYT60D5X16-FRM

## SET UP INSTRUCTIONS 1/2

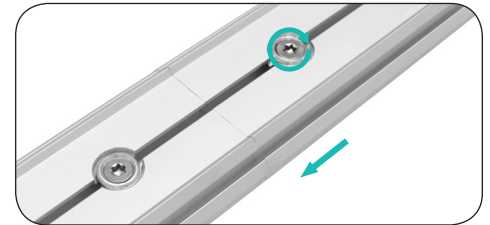
### 1. Attach Split Connectors to Side Extrusions:



**a.** Remove the screw and insert split connector into one end of the extrusion. Match like colored numbers together. (e.g. 3-3, 4-4).

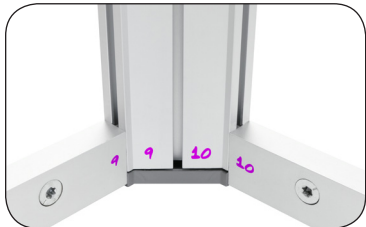


**b.** Tighten screw to lock it into place. Remove the remaining screw from the connector.



**c.** Then slide the other extrusion onto split connector. Make sure extrusions are flush and tighten the screw to secure connection.

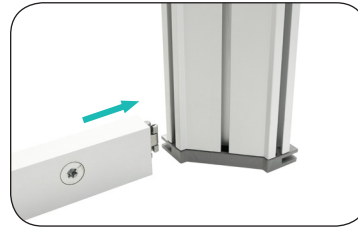
### 2. Locate the Bottom and Side Extrusions:



**a.** See colored numbers on each extrusion piece. Match like colored numbers together. (e.g. 3-3, 4-4).



**b.** End Lock is already attached to opposite ends of extrusion.

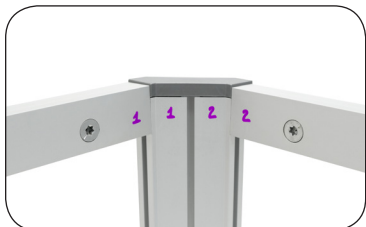


**c.** Connect horizontal extrusion to the bottom of a vertical extrusion, screw facing inward.



**d.** Connect bottom extrusions together and use **torx key** to tighten.

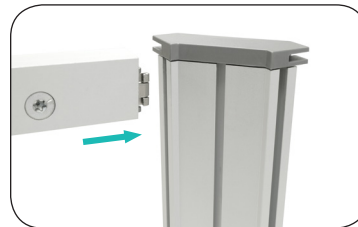
### 3. Locate the Top and Side Extrusions:



**a.** See colored numbers on each extrusion piece. Match like colored numbers together. (e.g. 3-3, 4-4).



**b.** End Lock is already attached to opposite ends of extrusion.

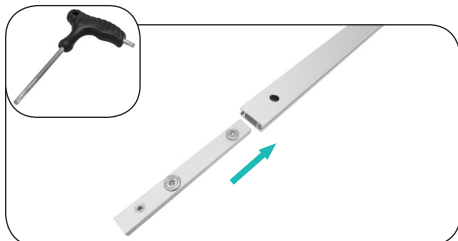


**c.** Connect horizontal extrusion to the top of a vertical extrusion, screw facing inward.

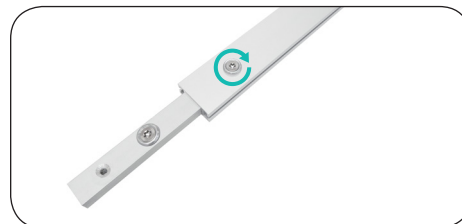


**d.** Connect the top extrusions together and use **torx key** to tighten.

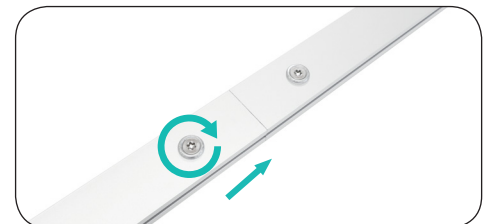
### 4. Build Support Struts:



**a.** Remove screws from Center Connector.



**b.** Insert Center Connector and align holes with holes on extrusion.



**c.** Repeat to connect other extrusion to make one long piece.

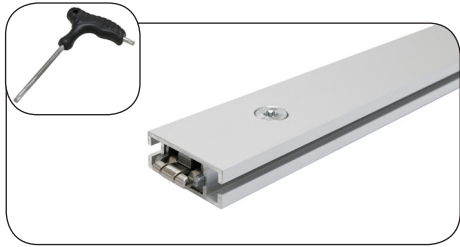
# BIG SKY TOWER 60D - 5FT X 16FT (NON-BACKLIT)

RESORT EXTRUSIONS

PRODUCT CODE: BIGSKYT60D5X16-FRM

## SET UP INSTRUCTIONS 2/2

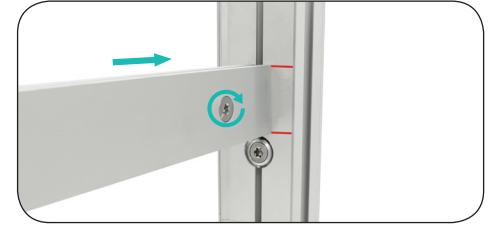
### 5. Attach Support Strut to Frame:



**a.** End Lock is already attached to opposite ends of Support Strut.



**b.** Align Support Struts within marked lines, and insert End Lock into top and bottom grooves of frame.



**c.** Add a second support strut to align marked lines and tighten screws with **torx key** to secure connection.